









SDRF1 HS+

CNC CAM

DGS8MP EasyLaST3D CAD SDRF1HS+ SDF Newlast





/TECHNICAL DATA

N. of lasts working at the same time)/ 1 p
()/ N. of lasts produced in an hour	5-6 p/h
Roughing cycle time	0,5 min
Finishing cycle time	4,5 min
Ø/ Max turnable Ø	300 mm
/ Maximum working length	420 mm
/ Roughing pitch	0.5÷ _, 8
	mm/rev
Finishing pitch	0.1÷2 mm/rev
	0.1÷2
Finishing pitch	0.1÷2 mm/rev 10÷100 rev
Finishing pitch / Rotation speed Ø/ Rotating	0.1÷2 mm/rev 10÷100 rev min-rev max
Finishing pitch / Rotation speed Ø/ Rotating milling heads Ø	0.1÷2 mm/rev 10÷100 rev min-rev max 90x29 mm
Finishing pitch Rotation speed Ø/ Rotating milling heads Ø installed power	0.1÷2 mm/rev 10÷100 rev min-rev max 90x29 mm



SDRF1 HS+is the latest generation machine which, starting from the raw block, in plastic or wood, roughs and finishes, in a single work cycle, the right or left model of the last. A CAM program, integrated into the machine control software (CNC), allows to calculate the tool path and to automatically position the rough block. Thanks to the particular clamping device on the conetop, it is possible to have a perfect turned finished last, also on the toe and heel area, without any further manual operation. Together with DGS8MP and the Easylast3D CAD software, SDF1 HS+ completes the perfect modelling kit.

SDF technology is a Newlast Italia patent.



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x2500h mm

