





newlast group www.newlast.com SDF6 HS+

9

45 /

SDF6 HS+

.FRV

SDF Newlast





/TECHNICAL DATA

N. of pairs working at the same time

N. of pairs produced in an hour

40 p/h

Avarage cycle time

4,5 min

Ø/ Max turnable Ø 300 mm

Maximum working length

420 mm

Finishing pitch

0.1÷2 mm/rev

Rotation speed

10÷100 rev min-rev max

Rotating

90x29 mm

milling heads Ø

installed power

29 Kw

/ Air pressure

6 bar

/ Weight

7400 Kg

/ Dimensions

3700x2040 x2500h mm machine designed to meet high productivity needs. The innovative "dovetail" support on the top of the last, rather than on the toe and on the heel allows to perfectly finish three pairs of lasts, without any further manual operations. This clamping system, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping. Thanks to its 9 interpolated axis, it is possible to finish three pairs of lasts in only one working cycle (about 45

SDF6 HS+ is the last generation three-pairs finishing

pairs/hour). SDF6 HS+ machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes. During the working cycle it is also possible to elaborate the next size or a different model.

SDF technology is a Newlast Italia patent.



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