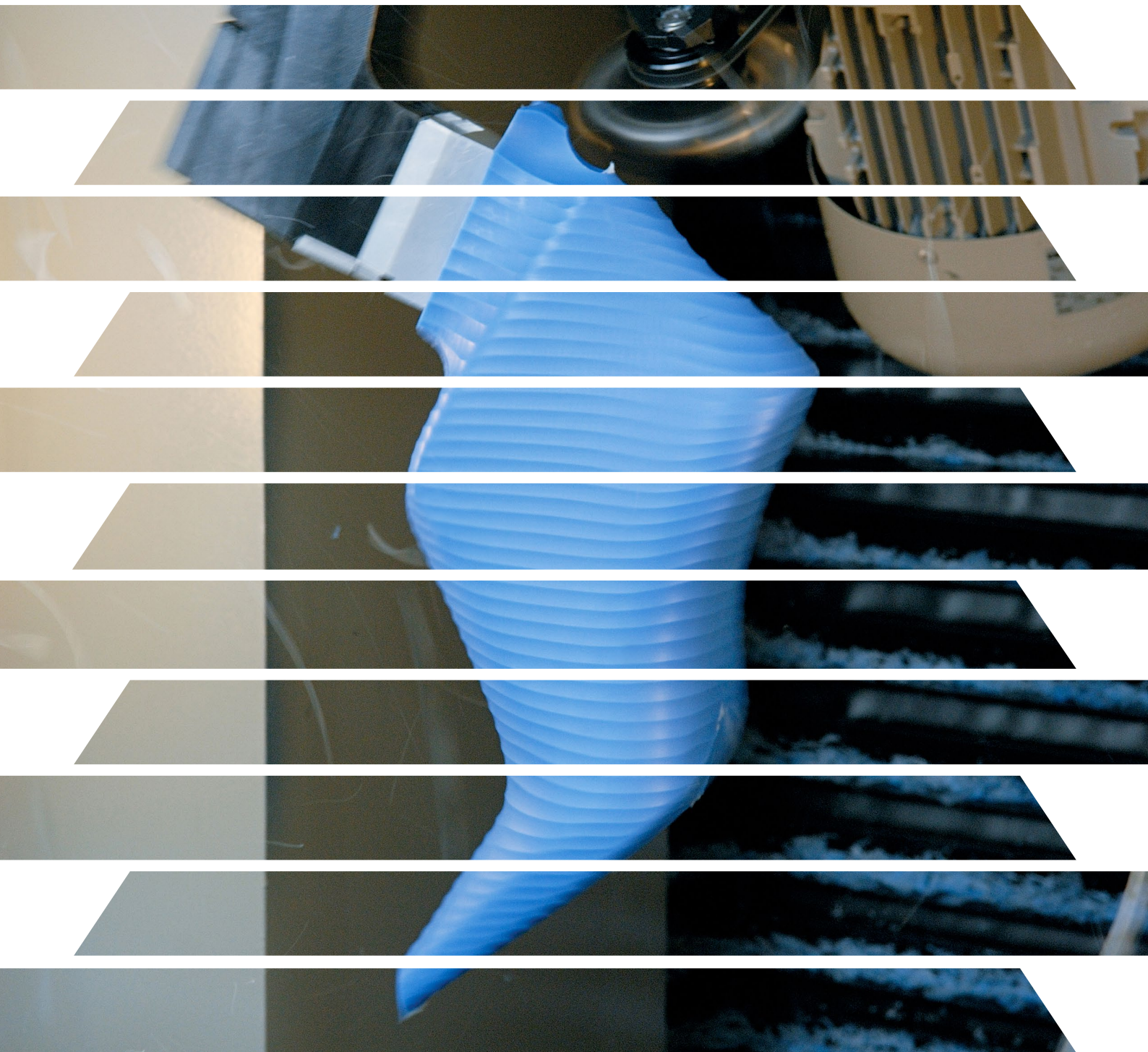


SDRF 1 HS

Human dimension of technology



 **Slim** 4.0
COMPATIBLE


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SDRF1 HS

粗细削一体机（1只鞋楦）

Roughing and finishing machine (1 last)



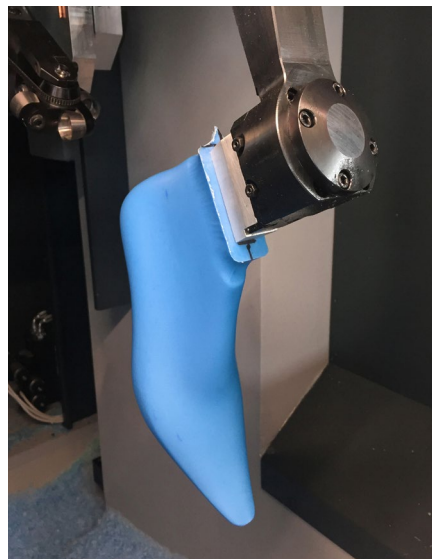
SDRF1 HS是最新一代的机器，它从原料块开始，在塑料或木材，粗加工和细削，在一个工作周期，左右模型的形状。

集成到机床控制软件（CNC）中的CAM程序允许计算刀具路径并自动定位粗块。由于在顶部的特殊夹紧装置，有可能有一个完美的车削完成的最后，也在脚趾和脚跟区域，没有任何进一步的手动操作。

与DIGISCAN.SL和EasyLaST3D CAD软件一起，SDF1HS完成了完美的建模工具包。SDF技术是Newlast意大利最新的一项专利。

SDRF1 HS is the latest generation machine which, starting from the raw block, in plastic or wood, roughs and finishes, in a single work cycle, the right or left model of the shape.

A CAM program, integrated into the machine control software (CNC), allows to calculate the tool path and to automatically position the rough block. Thanks to the particular clamping device on the conetop, it is possible to have a perfect turned finished last, also on the toe and heel area, without any further manual operation. Together with DIGISCAN.SL and the Easylast3D CAD software, SDF1 HS completes the perfect modelling kit. SDF technology is a Newlast Italia patent.



技术数据 / TECHNICAL DATA

可同时加工鞋楦数量 (只) / N. of lasts working at the same time	1
每小时鞋楦产量(只) / N. of lasts produced in an hour	5 l/h
粗削加工周期 / Roughing cycle time	0,5 min
细削加工周期 / Finishing cycle time	4,5 min
最大加工直径 Ø / Max turnable Ø	300 mm
最大加工长度 / Maximum working length	420 mm
粗削刀纹间隔 / Roughing pitch	0.5 ÷ 8 mm/rev
细削刀纹间隔 / Finishing pitch	0.1 ÷ 2 mm/rev
旋转速度 / Rotation speed	10 ÷ 100 rev min-rev max
旋转刀头直径 Ø / Rotating milling heads Ø	90x29 mm
安装功率 / Installed power	12 Kw
气压 / Air pressure	6 bar
重量 / Weight	3100 Kg
尺寸 / Dimensions	1950x2040 x2500h mm

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