

SDF4HS


Human dimension of technology




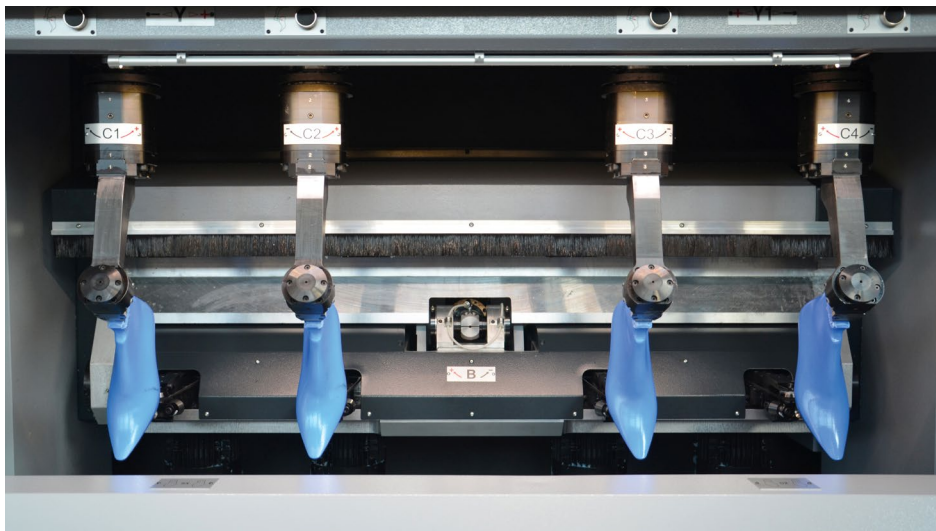
SDF4HS

细削机 (2双鞋楦)
Finishing machine (2 pairs)



 SDF4 HS是上一代双对整理机。创新的“燕尾榫”支持在最后一个顶部，而不是在脚趾和脚跟允许完美地完成三对鞋楦，没有任何进一步的手工操作。这种夹紧系统，允许完整的加工和消除所有风险的模型造成的尾座夹紧。由于它的9个插值轴，在一个工作中完成两对持续时间是可能的。循环（5/6分钟）。SDF4HS机器允许快速和精确地执行.FRV文件，在原始和所有其他大小。在工作循环中，还可以阐述下一个尺寸或不同的模型。SDF技术是Newlast意大利最新一项专利。

 SDF4 HS is the last generation two-pairs finishing machine. The innovative "dovetail" support on the top of the last, rather than on the toe and on the heel allows to perfectly finish three pairs of lasts, without any further manual operations. This clamping system, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping. Thanks to its 9 interpolated axis, it is possible to finish two pairs of lasts in only one working cycle (5/6 minutes). SDF4 HS machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes. During the working cycle it is also possible to elaborate the next size or a different model. SDF technology is a Newlast Italia patent.



技术数据/ TECHNICAL DATA

每小时产量 (双)/ N. of pairs produced in an hour	24 p/h
工作循环平均时间/ Average cycle time	4,5 min
最大加工直径 Ø/ Max turnable Ø	300 mm
最大加工长度/ Maxi- mum working length	420 mm
细削刀纹间隔/ Finishing pitch	0.1 ÷ 2 mm/rev
旋转速度/ Rotation speed	10 ÷ 100 rev min-rev max
旋转刀头直径 Ø/ Rota- ting milling heads Ø	90x29 mm
安装功率/ Installed power	22 Kw
气压/ Air pressure	6 bar
重量/ Weight	6300 Kg
尺寸/ Dimensions	3050x2040 x2500h mm

