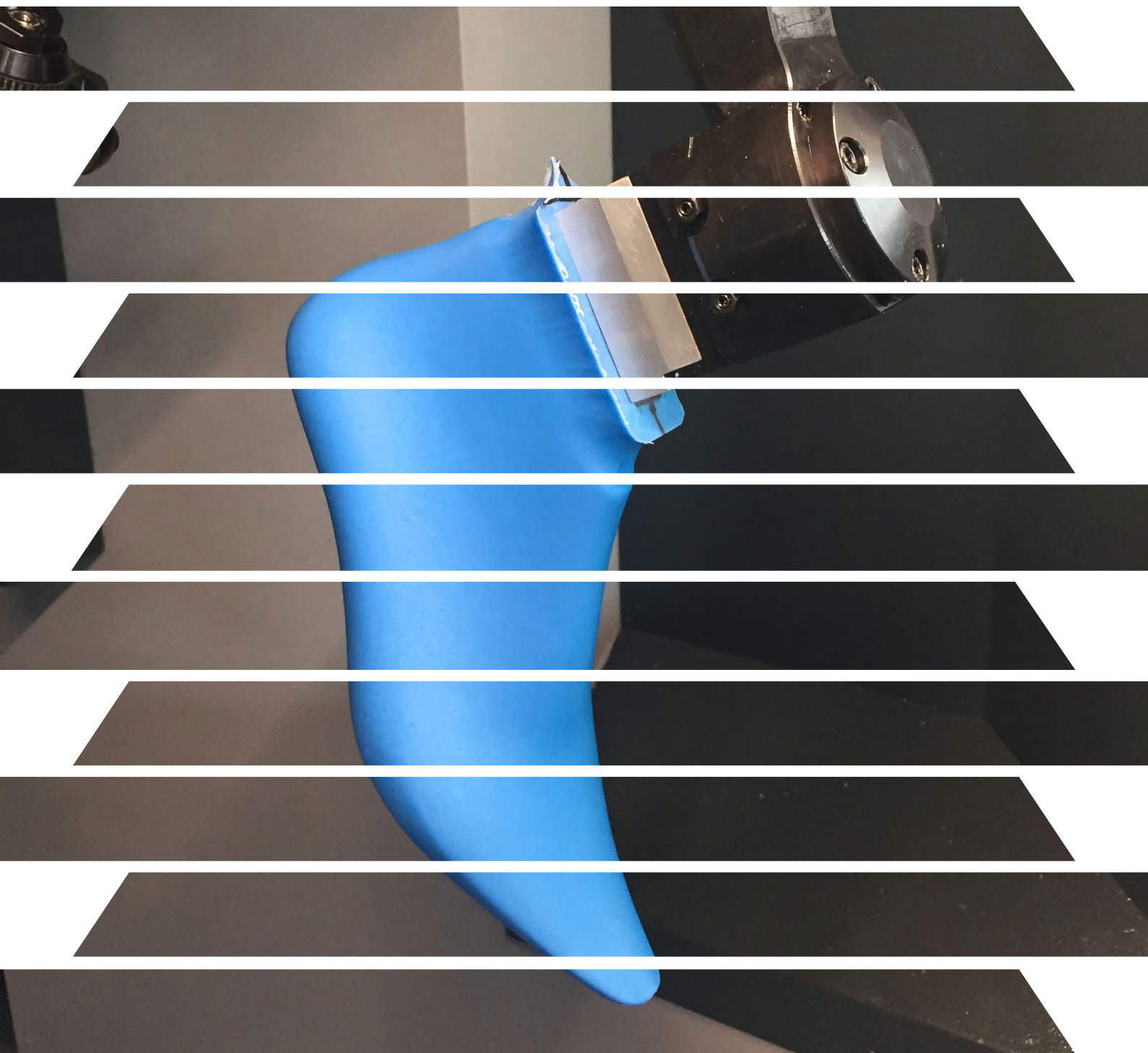


SDF 1 HS


Human dimension of technology




SDF1 HS

细削机 (1只鞋楦)
Finishing machine (1 last)

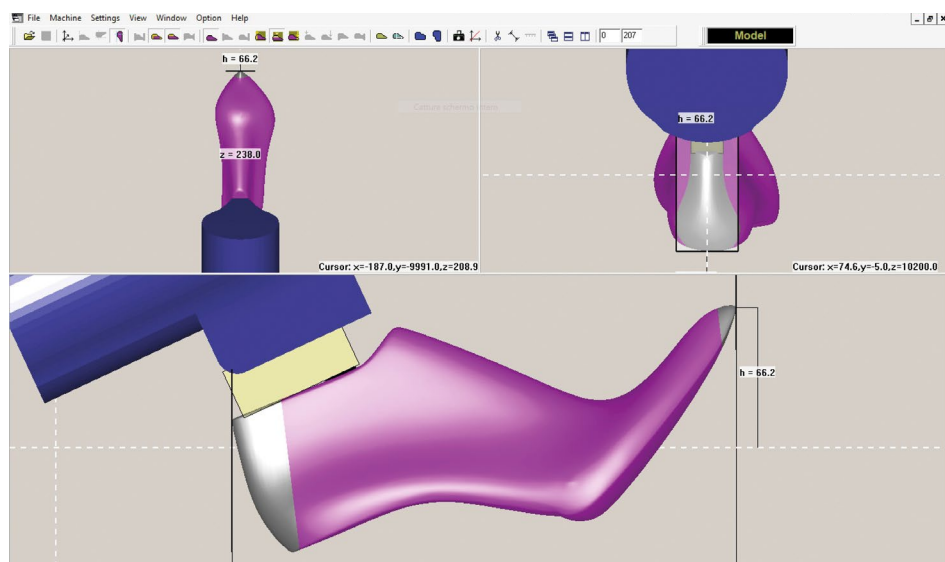


 SDF1 HS是一种全新的鞋楦机，用于在单个工作循环中，从粗加工块开始，铣削最后模型的左右模型。

集成到机床控制软件 (CNC) 中的CAM程序允许计算刀具路径并自动定位粗块。由于在顶部的特殊夹紧装置，有可能有一个完美的车削完成的最后，也在脚趾和脚跟区域，没有任何进一步的手动操作。与DIGISCAN.SL和EasyLaST3D CAD软件一起，SDF1HS完成了完美的建模工具包。SDF技术是Newlast意大利最新一项专利。

 SDF1 HS is a brand new machine for the milling, in a single work cycle, of the right or left model of the last, starting from a roughed block.

A CAM program, integrated into the machine control software (CNC), allows to calculate the tool path and to automatically position the rough block. Thanks to the particular clamping device on the conetop, it is possible to have a perfect turned finished last, also on the toe and heel area, without any further manual operation. Together with DIGISCAN.SL and the Easylast3D CAD software, SDF1 HS completes the perfect modelling kit. SDF technology is a Newlast Italia patent.



技术数据 / TECHNICAL DATA

每小时鞋楦产量 (只)/ N. of lasts produced in an hour	13 l/h
工作循环平均时间/ Average cycle time	4,5 min
最大加工直径 Ø/ Max turnable Ø	300 mm
最大加工长度/ Maxi- mum working length	420 mm
细削刀纹间隔/ Finishing pitch	0.1 ÷ 2 mm/rev
旋转速度/ Rotation speed	10 ÷ 100 rev min-rev max
旋转刀头直径 Ø/ Rota- ting milling heads Ø	90x29 mm
安装功率/ Installed power	12 Kw
气压/ Air pressure	6 bar
重量/ Weight	3100 Kg
尺寸/ Dimensions	1950x2040 x2500h mm

