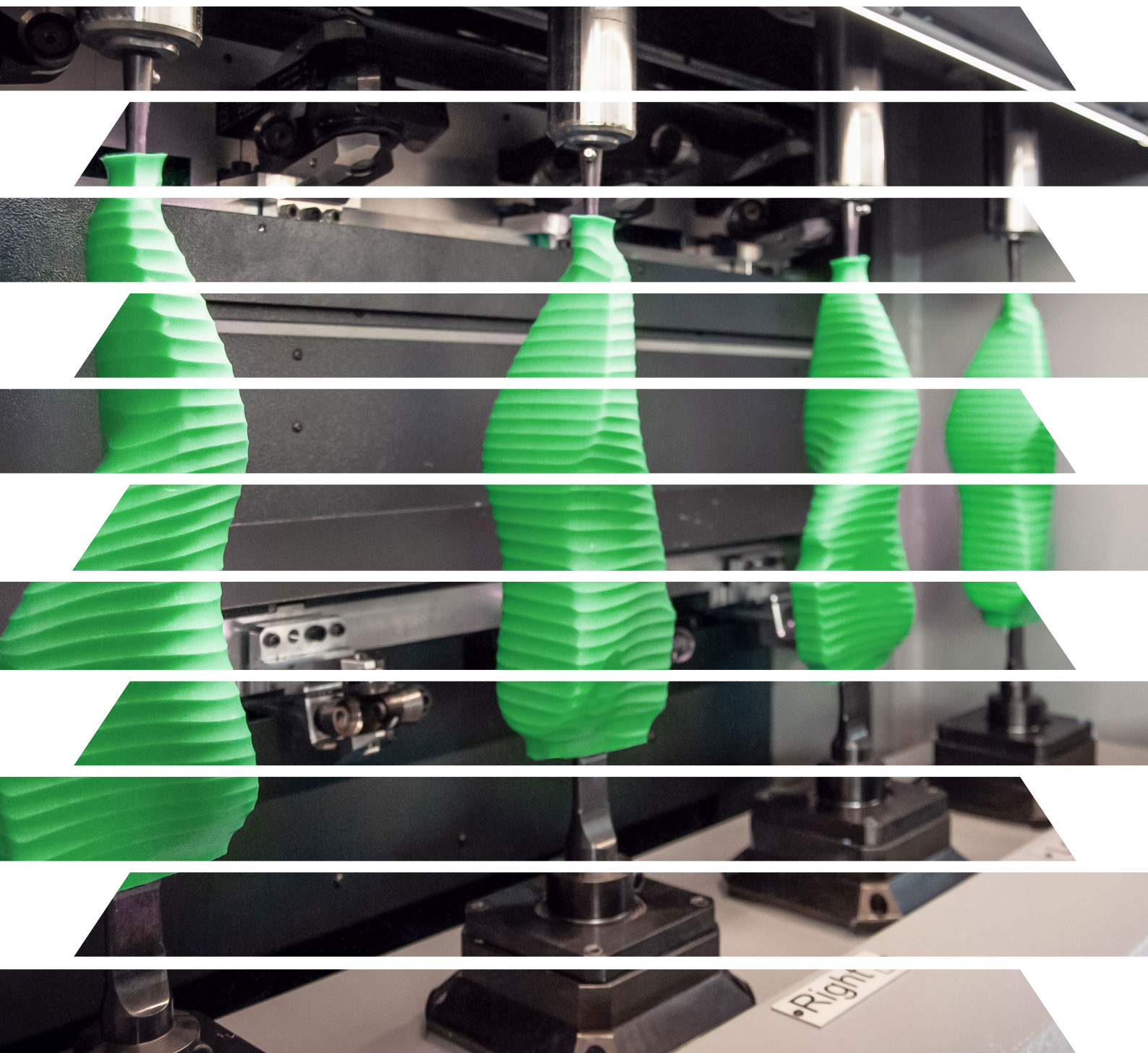


MOD4RFHS

Human dimension of technology



MOD4RFHS

粗细削一体机

Roughing and finishing machine




在一个加工循环中，此机器可以对一双木头或者塑料鞋楦进行粗削和细削。MOD4RFHS机器使用.FRV™文件来加工，此机器具有极大的精确度和极高的速度，可以加工原始码以及其它级放之后的码数。

加工程序可以设定为多样的模式：

- ▶ 仅粗削(可多次粗削)；
- ▶ 仅细削；
- ▶ 粗削及细削；

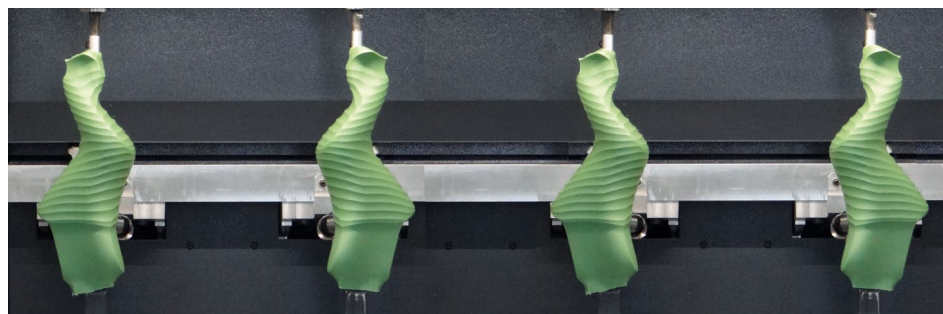
在加工的过程中，可以同时计算下一个码数，或者另外一个鞋楦。因为机械结构的特殊强度，以及粗刀刀头可以铣削很大的容量，从而使得此机器可以使用比鞋楦大很多的塑料或者木头毛坯。

 The machine can rough and finish two pairs of plastic or wooden lasts during one working cycle.

With MOD4RF HS it is possible to fast and accurately execute .FRV™ files in all the sizes. You can choose among different types of programs:

- ▶ Only roughing (with several cutting operation),
- ▶ Only finishing,
- ▶ Roughing and finishing.

During the working cycle it is also possible to elaborate the next size or a different model. All these features, combined with an exceptional removal capacity of the roughing tools and the particular strenght of the machine structure, allow the use of plastic and wooden blocks much larger than the final model.



技术数据/ TECHNICAL DATA

每小时产量/ Production per hour	40 p/h
粗削循环时间/ Roughing cycle time	0.5 min
细削循环时间/ Finishing cycle time	2.5 min
最大可切削直径/ Max turneable Ø	300 mm
最大可以切削长度/ Maximum working length	450 mm
粗削刀纹间隔/ Roughing pitch	0.5 ÷ 20 mm/rev
细削刀纹间隔/ Finishing pitch	0.5 ÷ 10 mm/rev
旋转速度/ Rotation speed	10 ÷ 120 rev/min-rev/max
(标准) 粗刀头直径/ (Standard) Roughing heads Ø	160x36 mm
(标准) 细刀头直径/ (Standard) Finishing milling heads Ø	90x29 mm
安装功率/ Installed power	35 Kw
气压/ Air pressure	6 bar
重量/ Weight	6400 Kg
尺寸/ Dimensions	2750x1900 x2500h mm